

HC-S1,S2			minas-a		
	P+		3	PULSH	1
	P-		4	PULSH	
	S+		5	SIGNH	2
	S-		6	SIGNH	
	+24V	+24V	7	COM+	+
	GND	+24V	41	COM-	-
	SON		29	SRV-ON	
	SRDY		37	ALM+	
			36	ALM-	41 COM-
	BRAKE		11	BRKOFF+	
			10	BRKOFF-	41 COM-

Pr02		0
Pr45		0 1
Pr42		S2 3 1
Pr43		1
Pr4B		10000